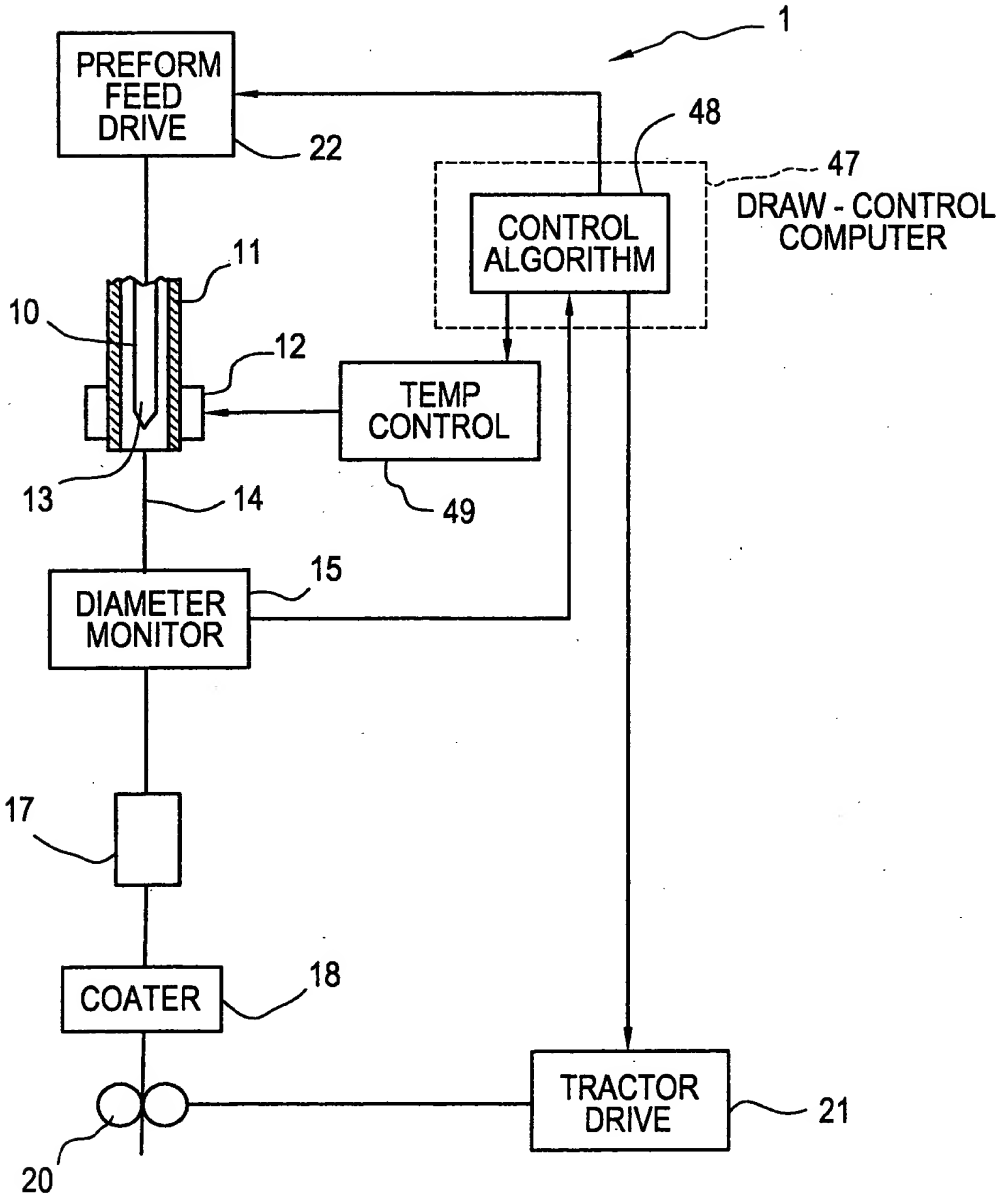
FIG. 1


1
PREFORM FEED DRIVE
22
48
47
DRAW - CONTROL COMPUTER
CONTROL ALGORITHM
11
10
12
TEMP CONTROL
13
14
49
15
DIAMETER MONITOR
17
COATER
18
TRACTOR DRIVE
21
20